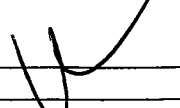
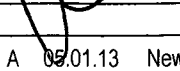


Date: Tuesday, 25/09/2007 7:52:10 AM
 User: Linda Lacelle

Process Sheet

Customer : CU-DAR001 Dart Helicopters Services
 Job Number : 34199
 Estimate Number : 11211
 P.O. Number : N/A
 This Issue : 25/09/2007 S.O. No. : N/A
 Prsht Rev. : NC
 First Issue : 21/08/2007 Type : LARGE FAB ASSY
 Previous Run : 28628
 Written By : 
 Checked & Approved By : 
 Comment : Est: A 09.01.13 New issue KJ/JLM
 est B 07.05.14 rev C dwg EC

Drawing Name : TOP PLATE
 Part Number : D33309
 Drawing Number : D3330 REV C
 Project Number : N/A
 Drawing Revision : C
 Material : N/A
 Due Date : 10/09/2007

Qty:  Um: Each

Additional Product

Job Number:



Seq. #: Machine Or Operation: Description :

1.0 M1010B0375X03500 1010-1025 Steel Bar



Comment: Qty.: 0.2888 f(s)/Unit Total : 2.3100 f(s)

5776

1010-1025 Steel Bar

Fabricate Top Plate as per Dwg D3330

Material: AISI 1010-1025 or ASTM A36/A366/A569/A570 0.375" x 3.500" Ba
 (M1010-B0.375x03.500)

Identify as D3330-9

Batch: M102179



PL 07.09.24

2.0 LARGE FAB 1 LARGE FABRICATION RESOURCE 1



Comment: LARGE FABRICATION RESOURCE 1

PL 07.09.24



3.0 QC5 INSPECT WORK TO CURRENT STEP



Comment: INSPECT WORK TO CURRENT STEP

5 10/07/25 (+2)

4.0 PACKAGING 1 PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

Identify and Stock

Location: W523

PL 07.09.24



5.0 QC21 FINAL INSPECTION/W/O RELEASE



Comment: FINAL INSPECTION/W/O RELEASE

10/09/25

Job Completion

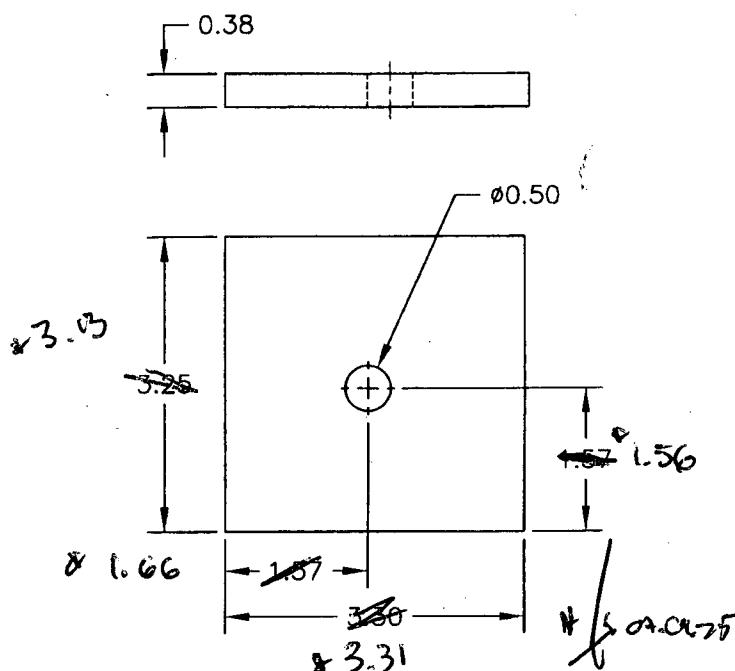


u 07.09.25

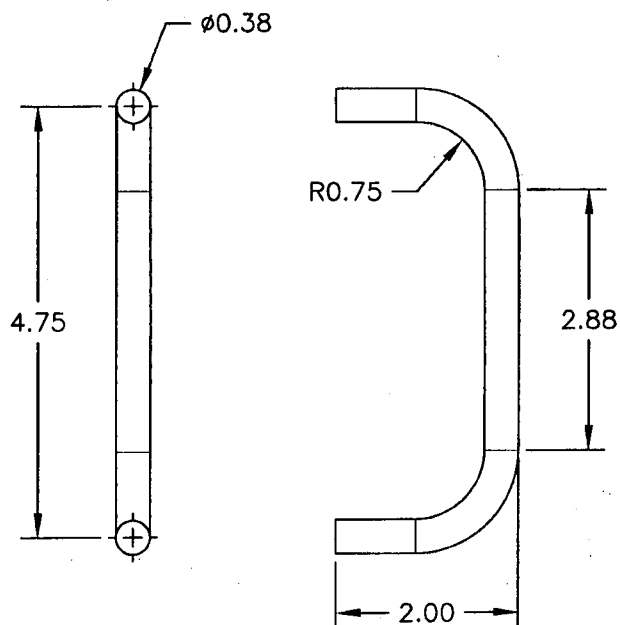


DESIGN	DRAWN BY CB	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
CHECKED	APPROVED	DRAWING NO. D3330	REV. C SHEET 7 OF 9
DATE 07.03.20		TITLE FRAME WELDMENT	SCALE 1:2

RELEASED
07.03.22



1 D3330-9 TOP PLATE



2 D3330-15 HANDLE

W/O 34199

NOTES:

- 1) MATERIAL: AISI 1010-1025 OR ASTM A36/A366/A1008, 0.375 STEEL
(REF. DART SPEC. M1010-B0.375x3.500)
- 2) MATERIAL: AISI 1018-1025 ROUND BAR PER MIL-S-7097
(REF. DART SPEC. M1018-R0.375)
- 3) TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) ALL DIMENSIONS ARE IN INCHES
- 5) BREAK ALL SHARP EDGES 0.005 TO 0.010

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